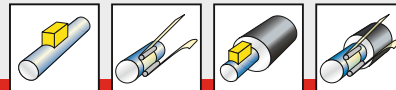
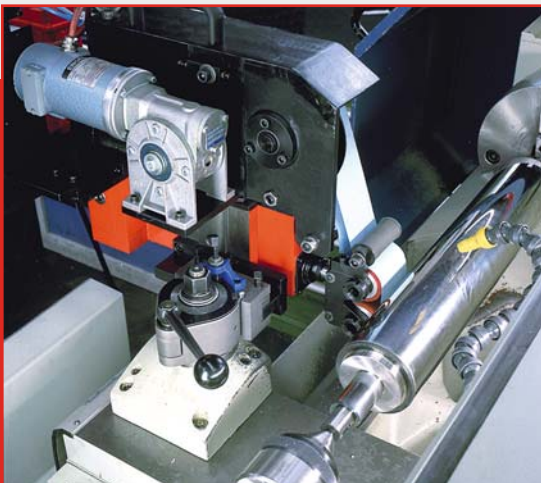
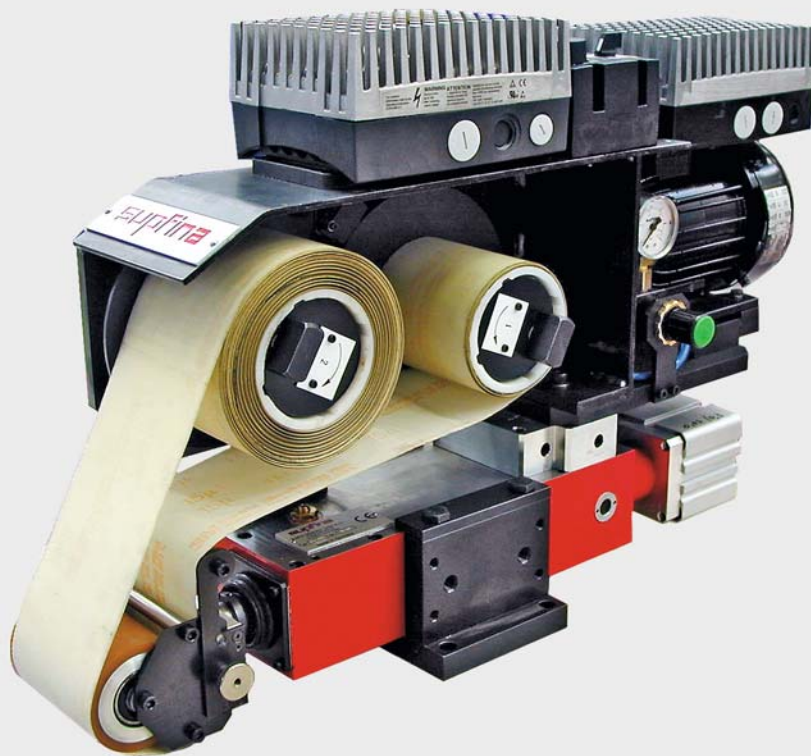


Superfinishing Attachments Series 204/208



Electrically powered tape finishing attachment for mounting onto medium and large carrier machines to enable superfinishing of ground and fine-turned surfaces. Well-suited for machining workpiece collars with radii or very small relief cuts. Apart from cylindrical workpieces, flat surfaces can also be machined.

Superfinishing Attachments Series 204/208

supfina

The superfinishing attachments of the 204/208 series are designed for intensive continuous and multi-shift operation. The oscillation frequency is produced by a double eccentric drive system resulting in an impressive running smoothness. The pneumatic tape guide is integrated into the robust cast iron housing and the pressure applied by the contact roll can be finely adjusted.

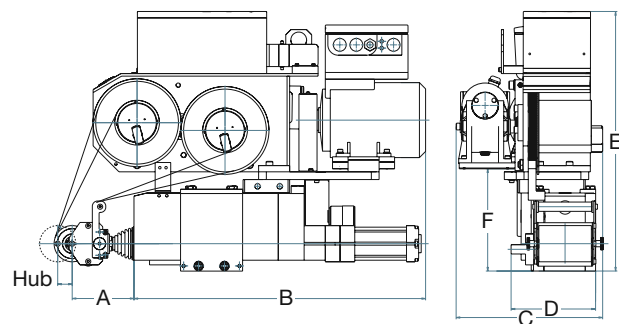
Technical Specifications		Supfina 204	Supfina 208
Frequency DH/min,	max	2200	2200
	min	0	0
Amplitude in mm		5	5
Air pressure in bar		1– 6	1– 6
Unit weight in kg		70	70
Tape head stroke in mm		0 – 28	0 – 28
Tape width in mm		100 or 4"	150 or 6"
Plug-in style control box			
Operating voltage		400 V/50 Hz	400 V/50 Hz
US Version		110 V/60 Hz	110 V/60 Hz
Drive wattage		0.95 kW	0.95 kW
Mounting orientation		0–90°	0–90°
Options			
Attachment type		right/left	
Pressure rollers		90, 70 or 50 Shore	
Work sequence		program-controlled	
Drive		frequency-controlled	

Superfinish Know-how

Our customer service personnel are also specially trained in superfinishing abrasives. The expert advice of a specialist can often eliminate manufacturing problems and minimize expensive experimentation.



Dimensions		Supfina 204	Supfina 208
in mm	A	119	119
	B	572	564
	C	286	285
	D	171	163
	E	460	450
	F	155	198



Accessories

Tape finishing head

It is very easy to change the hardness, number and form of the pressure rollers. Cantilevered tape finishing heads are also available.



Stone holder

The tape finishing attachment can be changed over at any time to also accept superfinishing stones.



Supfina **guarantees** independent consulting, which considers not only the choice of superfinishing abrasives, but also all factors affecting your production.



Coolant Filter Unit;

The superfinishing process requires ample flushing to the work surface. A built in filter ensures that the flushing agent will remain clean.

