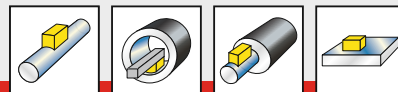
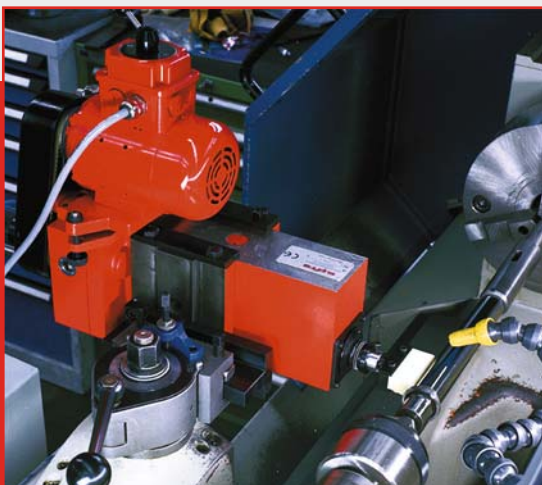
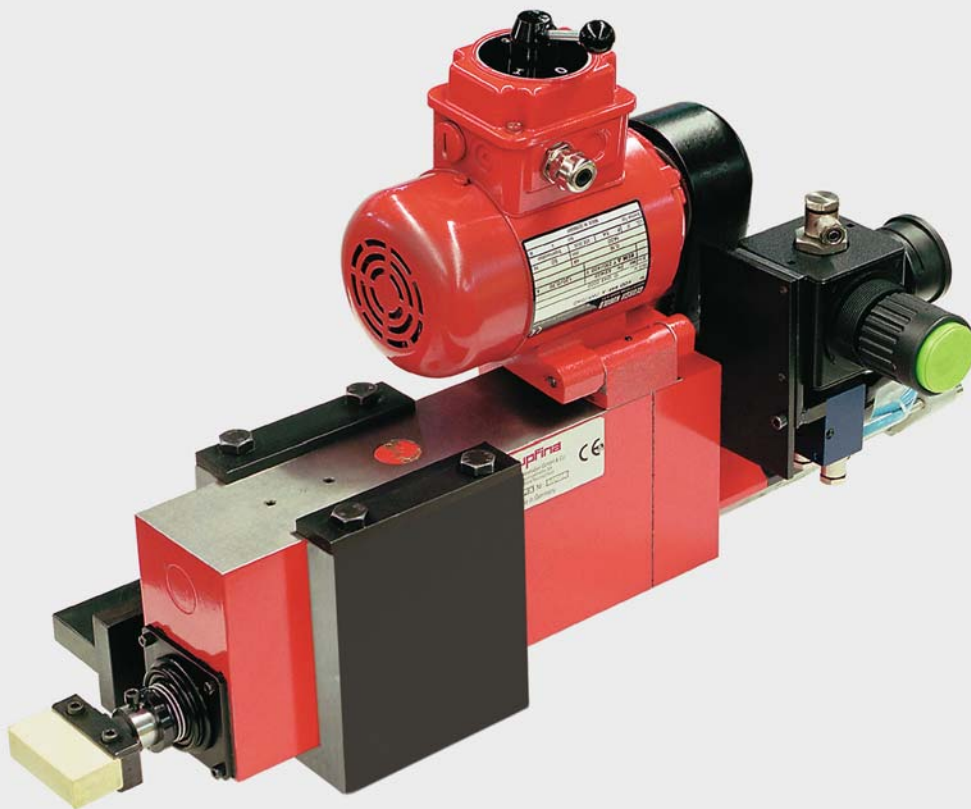


Superfinishing Attachments Series 200/201



Electrical superfinishing Attachment for mounting on small, medium and large carrier machines for superfinishing of ground and fine turned surfaces. Well-suited for workpieces with very small undercuts or radii. In addition to cylindrical components, the attachment can also be used on flat, lightly convex or lightly concave surfaces and bores.

Superfinishing Attachments Series 200/201

supfina

The superfinishing attachments from the series 200/201 were designed for the intensive, permanent and multiple shift work. A double excenter mechanically produces the oscillation through which a very balanced running is obtainable. The adjustable oscillation amplitude remains constant under load variation. The pneumatic stone guide is integrated in the rugged gray cast iron housing, through which the pressure of the superfinishing stone is finely adjustable. The wear of the superfinishing stone is automatically compensated for.

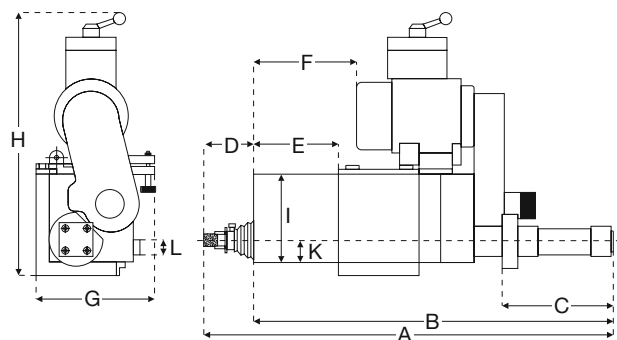
Technical Specifications	Supfina 200	Supfina 201
Frequency DH/min, max	1200	2200
min	0-800	0
Amplitude in mm	0-5	5
Re. air pressure in bar	1-6	1-6
Weight in kg	28	37
Clamping device in kg	12	12
Stone guide stroke in mm	25	25
No. of stone guides	1	1
Piston surface in cm ²	12	12
Operating voltage	400 V/50 Hz	400 V/50 Hz
US Version	110 V/60 Hz	110 V/60 Hz
Driving power	0.18 kW	0.37 kW
Mounting orientation	0 - 90°	0 - 90°
Options		
Attachment type	right/left	
Drive	frequency controlled	

Superfinish Know-how

Our customer service personnel are also specially trained in superfinishing abrasives. The expert advice of a specialist can often eliminate manufacturing problems and minimize expensive experimentation.



Dimensions		Supfina 200	Supfina 201
in mm	A	612	532
	B	538	458
	C	168	-
	D	74	74
	E	127	127
	F	152	-
	G	181	212
	H	390	295
	I	130	-
	K	32	32
	L	22	-



Accessories

Tapefinishing devices are available for the supplementary assembly. With this device it is possible to use all kind of superfinishing tapes.



Reducing adapters make it possible to use smaller stones, with widths of 15 mm and smaller.



Supfina **guarantees** independent consulting, which considers not only the choice of superfinishing tools, but also all factors affecting your production.



Controllers enable the superfinishing attachments to be remote controlled, e.g. for pre-setting an oscillating frequency.

